

WARRIOR WELDERS

WELDING MACHINES & SERVICING

HOW TO FIT YOUR WARRIOR ALUMINIUM MIG WELDING KIT



1. Remove original torch, wire and drive rollers from your Warrior MIG Welder
2. Remove silver metal guide tube (in front of rollers) and replace with black carbon guide tube
3. Fit aluminium torch
4. Fit 1.2mm drive rollers (ensure they are the correct way around)
5. Fit aluminium welding wire
6. Connect welder to cylinder of pure Argon gas
7. Set top roller tension screw to line 2
8. Remove contact tip from torch and feed wire through torch
9. Set pure Argon gas on 12LPM
10. Replace contact tip
11. Set all controls to half way position (if welding 6mm)
12. Commence test weld. Remember, always push the torch never drag it
13. Adjust power and wire as necessary